

Appl. No. 10/627,412
Amtd. Dated January 21, 2005

Attorney Docket No.: KMG-001
Reply to Office Action of September 22, 2004

AMENDMENTS TO THE SPECIFICATION

Kindly replace the paragraph beginning on page 4 line 21 and ending on page 4 at line 27 with the following amended paragraph:

By way of numerical example A', B' and C may respectively be 72 mm, 77 mm and 70 mm. Based on these dimensions, the angle θ between the slanted portions and the peak or valley portions is $[\text{be}]$ about 28° . Once the dimensions and angles of the corrugation on the container wall are known, the sheet of material may be bent such that the panels conform to the container wall, e.g., using a standard breaker or other sheet metal bending machine. For louver vents, it is desirable to form the louvers first and then bend the sheet of material to form the panels.